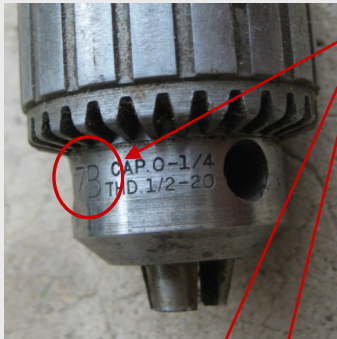


Jacobs Chuck Key Selection Guide

Determining the proper replacement chuck key for your drill can be very frustrating. One of the more popular brands is Jacobs, and most manufacturers will list an equivalent number, which can make determining a replacement key a bit easier.

Usually on the side of the drill chuck, there will be some stamped numbers. Hopefully these will match up to one below, in order to assist in the selection. Click on the Zoro # for a more detailed description on our website.



Used On Chuck Model	Model/Style No.	Part No.	Pilot Size (In.)	Zoro #
0, 0B	K0 (1)	3637	1/8	G2788396
0, 0B, 0M, 0BM Stainless	K0M (1)	3639	1/8	N/A
1A, 1B	K1 (1)	3641	1/6	G0247344
1A, 1B, 1M, 1BM Stainless	K1M (1)	3643	1/6	N/A
2A, 2B, 2BA	K2 (3)	3649	1/4	G2653813
6A, 6AE, 6B, 34, 34B, 34KD, 34PD, 34-02, 34-06, 34-33, 34-33C, 35B, 3, 3A, 3AE, 3B, 3KD, 3PD, 14N, 55B, 56B, 58B, 75A	K3 (3)	3651	1/3	G2452554
34-33 C, 633C, 633D	K3C (3)	3653	1/3	G3447656
36, 36B, 36KD, 36PD, 37KD, 37PD, 59B, 16N, 18N	K4 (3)	3655	3/8	G1166934
20N	K5 (1)	3657	4/9	G1727625
7, 7B, 7BA	K7 (3)	3659	2/9	G0451071
30, 30B, 31B, 31BA, 8½N, 31-01, 31-02, 41BA, 32, 32B, 32ba, 33, 33B, 33BA, 33KD, 3326A, 326A, 33F, 11N	K30 (3)	3664	1/2	G2435614
DC8, Sm8, 74K, 22BA, 23BA, 24BA, 26BA, 29-33	KK (1)	30052	2/7	G1033532
1/4 & 3/8" Multi-Craft® (Black Handle)	KG1 (1)	14273	1/4	G1475135
1/4 & 3/8" Multi-Craft®	KGA (2)	3605	1/4	N/A
1/4 & 3/8 chucks	(1)	30827	1/5	N/A



Style 1- T Handle



Style 2- L Handle



Style 3- Thumb Handle



Information sources include Jacobs

If you are still having difficulty choosing Drill Chucks,
please contact us at askzoro@zoro.com or 855-289-9676

Product Compliance and Suitability.

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