





# Material Safety Data Sheet

HAZARD WARNINGS	RISK PHRASES	PROTECTIVE CLOTHING
	<b>Combustible material; avoid heat and sources of ignition.</b> <b>The health risks of this compound have not been fully determined.</b> <b>Exposure may cause irritation of the skin, eyes, and respiratory system.</b>	   

## Section I. Chemical Product and Company Identification

Chemical Name	<b>3-Keto-n-hexanoic Acid Ethyl Ester</b>		
Catalog Number	K0030	Supplier	TCI America 9211 N. Harbortgate St. Portland OR 1-800-423-8616
Synonym	Ethyl n-Butyrylacetate		
Chemical Formula	CH <sub>3</sub> (CH <sub>2</sub> ) <sub>2</sub> COCH <sub>2</sub> COOCH <sub>2</sub> CH <sub>3</sub>		
CAS Number	3249-68-1	In case of Emergency Call	<b>Chemtrec®</b> <b>(800) 424-9300 (U.S.)</b> <b>(703) 527-3887 (International)</b>

## Section II. Composition and Information on Ingredients

Chemical Name	CAS Number	Percent (%)	TLV/PEL	Toxicology Data
3-Keto-n-hexanoic Acid Ethyl Ester	3249-68-1	Min. 97.0 (GC)	Not available.	Not available.

## Section III. Hazards Identification

Acute Health Effects	No specific information is available in our data base regarding the toxic effects of this material for humans. However, exposure to any chemical should be kept to a minimum. Skin and eye contact may result in irritation. May be harmful if inhaled or ingested. Always follow safe industrial hygiene practices and wear proper protective equipment when handling this compound. Follow safe industrial hygiene practices and always wear proper protective equipment when handling this compound.
Chronic Health Effects	<b>CARCINOGENIC EFFECTS</b> : Not available. <b>MUTAGENIC EFFECTS</b> : Not available. <b>TERATOGENIC EFFECTS</b> : Not available. <b>DEVELOPMENTAL TOXICITY</b> : Not available. Repeated or prolonged exposure to this compound is not known to aggravate existing medical conditions.

## Section IV. First Aid Measures

Eye Contact	Check for and remove any contact lenses. In case of contact, immediately flush eyes with plenty of water for at least 15 minutes. Get medical attention.
Skin Contact	In case of contact, immediately flush skin with plenty of water. Remove contaminated clothing and shoes. Wash clothing before reuse. Thoroughly clean shoes before reuse. Get medical attention.
Inhalation	If the victim is not breathing, perform mouth-to-mouth resuscitation. Loosen tight clothing such as a collar, tie, belt or waistband. If breathing is difficult, oxygen can be administered. Seek medical attention if respiration problems do not improve.
Ingestion	INDUCE VOMITING by sticking finger in throat. Lower the head so that the vomit will not reenter the mouth and throat. Loosen tight clothing such as a collar, tie, belt or waistband. If the victim is not breathing, perform mouth-to-mouth resuscitation. Examine the lips and mouth to ascertain whether the tissues are damaged, a possible indication that the toxic material was ingested; the absence of such signs, however, is not conclusive. SEEK IMMEDIATE MEDICAL ATTENTION in case of ingestion of a radioactive material.

## Section V. Fire and Explosion Data

Flammability	Combustible.	Auto-Ignition	Not available.
Flash Points	78°C (172.4°F).	Flammable Limits	Not available.
Combustion Products	These products are toxic carbon oxides (CO, CO <sub>2</sub> ).		
Fire Hazards	Not available.		
Explosion Hazards	Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available.		
Fire Fighting Media and Instructions	SMALL FIRE: Use DRY chemical powder. LARGE FIRE: Use water spray, fog or foam. DO NOT use water jet. Consult with local fire authorities before attempting large scale fire-fighting operations.		

**Section VI. Accidental Release Measures****Spill Cleanup Instructions**

Combustible material. Keep away from heat. Mechanical exhaust required. Stop leak if without risk. Finish cleaning the spill by rinsing any contaminated surfaces with copious amounts of water. Consult federal, state, and/or local authorities for assistance on disposal.

**Section VII. Handling and Storage****Handling and Storage Information**

COMBUSTIBLE. Keep away from heat. Mechanical exhaust required. Avoid excessive heat and light. Do not breathe gas/fumes/ vapor/spray. Always store away from incompatible compounds such as oxidizing agents, reducing agents, acids, alkalis (bases).

**Section VIII. Exposure Controls/Personal Protection****Engineering Controls**

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value. Ensure that eyewash station and safety shower is proximal to the work-station location.

**Personal Protection**

Splash goggles. Lab coat. Vapor respirator. Boots. Gloves. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product. Be sure to use a MSHA/NIOSH approved respirator or equivalent.

**Exposure Limits**

Not available.

**Section IX. Physical and Chemical Properties****Physical state @ 20°C**

Liquid. (Clear, colorless.)

**Solubility**

Not available.

**Specific Gravity**

0.989 (water=1)

**Molecular Weight**

158.19

**Partition Coefficient**

Not available.

**Boiling Point**

104°C (219.2°F) @ 22mm Hg

**Vapor Pressure**

Not available.

**Melting Point**

Not available.

**Vapor Density**

Not available.

**Refractive Index**

Not available.

**Volatility**

Not available.

**Critical Temperature**

Not available.

**Odor**

Not available.

**Viscosity**

Not available.

**Taste**

Not available.

**Section X. Stability and Reactivity Data****Stability**

This material is stable if stored under proper conditions. (See Section VII for instructions)

**Conditions of Instability**

Avoid excessive heat and light.

**Incompatibilities**

Reactive with oxidizing agents, reducing agents, acids, alkalis (bases).

**Section XI. Toxicological Information****RTECS Number**

Not available.

**Routes of Exposure**

Eye Contact. Ingestion. inhalation.

**Toxicity Data**

Not available.

**Chronic Toxic Effects**

**CARCINOGENIC EFFECTS** : Not available.  
**MUTAGENIC EFFECTS** : Not available.  
**TERATOGENIC EFFECTS** : Not available.  
**DEVELOPMENTAL TOXICITY** : Not available.  
 Repeated or prolonged exposure to this compound is not known to aggravate existing medical conditions.

**Acute Toxic Effects**

No specific information is available in our data base regarding the toxic effects of this material for humans. However, exposure to any chemical should be kept to a minimum. Skin and eye contact may result in irritation. May be harmful if inhaled or ingested. Always follow safe industrial hygiene practices and wear proper protective equipment when handling this compound. Follow safe industrial hygiene practices and always wear proper protective equipment when handling this compound.

**Section XII. Ecological Information**

Ecotoxicity Not available.

Environmental Fate Not available.

**Section XIII. Disposal Considerations**

Waste Disposal Recycle to process, if possible. Consult your local regional authorities. You may be able to dissolve or mix material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber system. Observe all federal, state and local regulations when disposing of the substance.

**Section XIV. Transport Information**

DOT Classification Not a DOT controlled material (United States).

PIN Number Not available.

Proper Shipping Name Not available.

Packing Group (PG) Not available.

DOT Pictograms

**Section XV. Other Regulatory Information and Pictograms**

TSCA Chemical Inventory (EPA) This product is **NOT** on the EPA Toxic Substances Control Act (TSCA) inventory. The following notices are required by 40 CFR 720.36 (C) for those products not on the inventory list:  
(i) These products are supplied solely for use in research and development by or under the supervision of a technically qualified individual as defined in 40 CFR 720.0 et sec.  
(ii) The health risks of these products have not been fully determined. Any information that is or becomes available will be supplied on an MSDS sheet.

WHMIS Classification (Canada) CLASS B-3: Combustible liquid.

EINECS Number (EEC) 221-835-9

EEC Risk Statements Not available.

Japanese Regulatory Data Not available.

**Section XVI. Other Information****Version 1.0****Validated on 3/30/2001.****Printed 2/23/2005.****Notice to Reader**

TCI laboratory chemicals are for research purposes only and are NOT intended for use as drugs, food additives, households, or pesticides. The information herein is believed to be correct, but does not claim to be all inclusive and should be used only as a guide. Neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All chemical reagents must be handled with the recognition that their chemical, physiological, toxicological, and hazardous properties have not been fully investigated or determined. All chemical reagents should be handled only by individuals who are familiar with their potential hazards and who have been fully trained in proper safety, laboratory, and chemical handling procedures. Although certain hazards are described herein, we can not guarantee that these are the only hazards which exist. Our MSDS sheets are based only on data available at the time of shipping and are subject to change without notice as new information is obtained. Avoid long storage periods since the product is subject to degradation with age and may become more dangerous or hazardous. It is the responsibility of the user to request updated MSDS sheets for products that are stored for extended periods. Disposal of unused product must be undertaken by qualified personnel who are knowledgeable in all applicable regulations and follow all pertinent safety precautions including the use of appropriate protective equipment (e.g. protective goggles, protective clothing, breathing equipment, facial mask, fume hood). For proper handling and disposal, always comply with federal, state, and local regulations.