

## Material Safety Data Sheet

HAZARD WARNINGS	RISK PHRASES	PROTECTIVE CLOTHING
 	Corrosive to eyes and skin on contact. Lachrymator. Harmful compound, minimize exposure. This compound is a skin sensitizer. Moisture sensitive material.	   

**Section I. Chemical Product and Company Identification**

Chemical Name	<b>Isophthaloyl Chloride</b>		
Catalog Number	I0159	Supplier	TCI America 9211 N. Harborage St. Portland OR 1-800-423-8616
Synonym	1,3-Benzenedicarbonyl Chloride		
Chemical Formula	C <sub>8</sub> H <sub>4</sub> (COCl) <sub>2</sub>		
CAS Number	99-63-8	In case of Emergency Call	Chemtrec® (800) 424-9300 (U.S.) (703) 527-3887 (International)

**Section II. Composition and Information on Ingredients**

Chemical Name	CAS Number	Percent (%)	TLV/PEL	Toxicology Data
Isophthaloyl Chloride	99-63-8	Min. 99.0 (GC,T)	Not available.	Rat LD <sub>50</sub> (oral) 2200 mg/kg Mouse LD <sub>50</sub> (oral) 2221 mg/kg Rat LD <sub>50</sub> (dermal) 1410 mg/kg

**Section III. Hazards Identification**

Acute Health Effects	Corrosive to skin, eyes, and respiratory system. Liquid or spray mist may produce tissue damage, particularly in mucous membranes of the eyes, mouth and respiratory tract. Skin contact may produce burns. Eye contact can result in corneal damage or blindness. Inhalation of the spray mist may produce severe irritation of respiratory tract, characterized by coughing, choking, or shortness of breath. Corrosive materials may cause serious injury if ingested. Harmful if ingested or inhaled. Minimize exposure to this material. Severe overexposure can result in injury or death. Skin contact may result in sensitization. Always cover all exposed skin with an impermeable layer and use proper eye protection. A OSHA/MSHA approved dust and vapor respirator is required when working with this material. Follow safe industrial hygiene practices and always wear proper protective equipment when handling this compound.
Chronic Health Effects	<b>CARCINOGENIC EFFECTS</b> : Not available. <b>MUTAGENIC EFFECTS</b> : Not available. <b>TERATOGENIC EFFECTS</b> : Not available. <b>DEVELOPMENTAL TOXICITY</b> Not available. Repeated exposure of the eyes to a low level of dust can produce eye irritation. Repeated skin exposure can produce local skin destruction, or dermatitis. Repeated inhalation of dust can produce varying degree of respiratory irritation or lung damage.

**Section IV. First Aid Measures**

Eye Contact	Check for and remove any contact lenses. DO NOT use an eye ointment. Flush eyes with running water for a minimum of 15 minutes, occasionally lifting the upper and lower eyelids. Seek medical attention. Treat symptomatically and supportively.
Skin Contact	If the chemical gets spilled on a clothed portion of the body, remove the contaminated clothes as quickly as possible, protecting your own hands and body. Place the victim under a deluge shower. If the chemical touches the victim's exposed skin, such as the hands: Gently and thoroughly wash the contaminated skin with running water and non-abrasive soap. Be particularly careful to clean folds, crevices, creases and groin. Seek medical attention. Treat symptomatically and supportively. Wash any contaminated clothing before reusing.
Inhalation	Evacuate the victim to a safe area as soon as possible. Loosen tight clothing such as a collar, tie, belt or waistband. If breathing is difficult, administer oxygen. If the victim is not breathing, perform artificial respiration. <b>WARNING:</b> It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation when the inhaled material is toxic, infectious or corrosive. Seek immediate medical attention and, if possible, show the chemical label. Treat symptomatically and supportively.
Ingestion	DO NOT induce vomiting. Loosen tight clothing such as a collar, tie, belt, or waistband. If the victim is not breathing, administer artificial respiration. Examine the lips and mouth to ascertain whether the tissues are damaged, a possible indication that the toxic material was ingested; the absence of such signs, however, is not conclusive. Seek immediate medical attention and, if possible, show the chemical label. Treat symptomatically and supportively.

**Section V. Fire and Explosion Data**

Flammability	Combustible.	Auto-Ignition	Not available.
Flash Points	179°C (354.2°F).	Flammable Limits	LOWER: 1.5% UPPER: 8.9%
Combustion Products	These products are toxic carbon oxides (CO, CO <sub>2</sub> ), halogenated compounds. WARNING: Highly toxic HCl gas is produced during combustion.		
Fire Hazards	Water hydrolyzes material liberating acidic gas which in contact with metal surfaces can generate flammable and/or explosive hydrogen gas.		
Explosion Hazards	Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available. No additional information is available regarding the risks of explosion.		
Fire Fighting Media and Instructions	SMALL FIRE: Use DRY chemicals or CO <sub>2</sub> . LARGE FIRE: Use DRY chemicals or CO <sub>2</sub> . DO NOT use water.		

**Section VI. Accidental Release Measures**

Spill Cleanup Instructions	Corrosive solid. Harmful solid. Lachrymatory solid. Skin sensitizing solid. Stop leak if without risk. DO NOT get water inside container. DO NOT touch spilled material. Use water spray to reduce vapors. Prevent entry into sewers, basements or confined areas; dike if needed. Eliminate all sources of ignition. Consult federal, state, and/or local authorities for assistance on disposal.
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**Section VII. Handling and Storage**

Handling and Storage Information	CORROSIVE. LACHRYMATOR. HARMFUL. SKIN SENSITIZER. MOISTURE SENSITIVE. Keep container dry. Keep away from heat and sources of ignition. Mechanical exhaust required. When not in use, tightly seal the container and store in a dry, cool place. Avoid excessive heat and light. DO NOT ingest. DO NOT breathe dust. Never add water to this product. In case of insufficient ventilation, wear suitable respiratory equipment. If ingested, seek medical advice immediately and show the container or the label. Treat symptomatically and supportively. Avoid contact with skin and eyes. Always store away from incompatible compounds such as oxidizing agents, alkalis (bases), moisture.
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**Section VIII. Exposure Controls/Personal Protection**

Engineering Controls	Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits. If user operations generate dust, fume or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.
Personal Protection	Face shield. Lab coat. Dust respirator. Boots. Gloves. A MSHA/NIOSH approved respirator must be used to avoid inhalation of the product. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.
Exposure Limits	    

**Section IX. Physical and Chemical Properties**

Physical state @ 20°C	White-crystalline solid.	Solubility	Soluble in ether and other organic solvents. Slightly soluble in water and alcohol.
Specific Gravity	Not available.		
Molecular Weight	203.02	Partition Coefficient	Not available.
Boiling Point	276°C (528.8°F)	Vapor Pressure	Not available.
Melting Point	43 to 44°C (109.4 to 111.2°F)	Vapor Density	Not available.
Refractive Index	1.570 @ 47°C	Volatility	Not available.
Critical Temperature	Not available.	Odor	Not available.
Viscosity	Not available.	Taste	Not available.

**Section X. Stability and Reactivity Data**

Stability	This material is stable if stored under proper conditions. (See Section VII for instructions)
Conditions of Instability	Moisture sensitive. Avoid excessive heat and light.
Incompatibilities	Reactive with oxidizing agents, alkalis (bases), moisture.

## Section XI. Toxicological Information

RTECS Number	NT2625000
Routes of Exposure	Eye contact. Inhalation. Ingestion. Skin contact.
Toxicity Data	Rat LD <sub>50</sub> (oral) 2200 mg/kg Mouse LD <sub>50</sub> (oral) 2221 mg/kg Rat LD <sub>50</sub> (dermal) 1410 mg/kg
Chronic Toxic Effects	<b>CARCINOGENIC EFFECTS</b> : Not available. <b>MUTAGENIC EFFECTS</b> : Not available. <b>TERATOGENIC EFFECTS</b> : Not available. <b>DEVELOPMENTAL TOXICITY</b> Not available. Repeated exposure of the eyes to a low level of dust can produce eye irritation. Repeated skin exposure can produce local skin destruction, or dermatitis. Repeated inhalation of dust can produce varying degree of respiratory irritation or lung damage.
Acute Toxic Effects	Corrosive to skin, eyes, and respiratory system. Liquid or spray mist may produce tissue damage, particularly in mucous membranes of the eyes, mouth and respiratory tract. Skin contact may produce burns. Eye contact can result in corneal damage or blindness. Inhalation of the spray mist may produce severe irritation of respiratory tract, characterized by coughing, choking, or shortness of breath. Corrosive materials may cause serious injury if ingested. Harmful if ingested or inhaled. Minimize exposure to this material. Severe overexposure can result in injury or death. Skin contact may result in sensitization. Always cover all exposed skin with an impermeable layer and use proper eye protection. A OSHA/MSHA approved dust and vapor respirator is required when working with this material. Follow safe industrial hygiene practices and always wear proper protective equipment when handling this compound.

## Section XII. Ecological Information

Ecotoxicity	Not available.
Environmental Fate	Not available.

## Section XIII. Disposal Considerations

Waste Disposal	Recycle to process, if possible. Consult your local or regional authorities. You may be able to dissolve or mix material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber system. Observe all federal, state, and local regulations when disposing of this substance.
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## Section XIV. Transport Information

DOT Classification	DOT CLASS 8: Corrosive solid.
PIN Number	UN3261
Proper Shipping Name	Corrosive solid, acidic, organic, n.o.s.
Packing Group (PG)	III
DOT Pictograms	

## Section XV. Other Regulatory Information and Pictograms

TSCA Chemical Inventory (EPA)	This compound is ON the EPA Toxic Substances Control Act (TSCA) inventory list.
WHMIS Classification (Canada)	WHMIS CLASS D-2A: Material causing other toxic effects (VERY TOXIC). WHMIS CLASS E: Corrosive solid.
EINECS Number (EEC)	202-774-7
EEC Risk Statements	R21- Harmful in contact with skin. R35- Causes severe burns. R41- Risk of serious damage to eyes. R43- May cause sensitization by skin contact.
Japanese Regulatory Data	Not available.

**Section XVI. Other Information****Version 1.0****Validated on 10/14/1997.****Printed 2/22/2005.****Notice to Reader**

TCI laboratory chemicals are for research purposes only and are NOT intended for use as drugs, food additives, households, or pesticides. The information herein is believed to be correct, but does not claim to be all inclusive and should be used only as a guide. Neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All chemical reagents must be handled with the recognition that their chemical, physiological, toxicological, and hazardous properties have not been fully investigated or determined. All chemical reagents should be handled only by individuals who are familiar with their potential hazards and who have been fully trained in proper safety, laboratory, and chemical handling procedures. Although certain hazards are described herein, we can not guarantee that these are the only hazards which exist. Our MSDS sheets are based only on data available at the time of shipping and are subject to change without notice as new information is obtained. Avoid long storage periods since the product is subject to degradation with age and may become more dangerous or hazardous. It is the responsibility of the user to request updated MSDS sheets for products that are stored for extended periods. Disposal of unused product must be undertaken by qualified personnel who are knowledgeable in all applicable regulations and follow all pertinent safety precautions including the use of appropriate protective equipment (e.g. protective goggles, protective clothing, breathing equipment, facial mask, fume hood). For proper handling and disposal, always comply with federal, state, and local regulations.

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