







# Material Safety Data Sheet

HAZARD WARNINGS	RISK PHRASES	PROTECTIVE CLOTHING
 	<b>Toxic compound, do not ingest or inhale. Avoid all contact with this material.</b> <b>CARCINOGEN. MINIMIZE EXPOSURE.</b>	   

## Section I. Chemical Product and Company Identification

Chemical Name	<b>o-Dianisidine Dihydrochloride</b>		
Catalog Number	D1657	Supplier	TCI America 9211 N. Harborside St. Portland OR 1-800-423-8616
Synonym	3,3'-Dimethoxybenzidine Dihydrochloride		
Chemical Formula	[CH <sub>3</sub> O(NH <sub>2</sub> )C <sub>6</sub> H <sub>3</sub> ] <sub>2</sub> •2HCl		
CAS Number	20325-40-0	In case of Emergency Call	<b>Chemtec®</b> <b>(800) 424-9300 (U.S.)</b> <b>(703) 527-3887 (International)</b>

## Section II. Composition and Information on Ingredients

Chemical Name	CAS Number	Percent (%)	TLV/PEL	Toxicology Data
o-Dianisidine Dihydrochloride	20325-40-0	Min. 95.0 (T)	This chemical is classified as a carcinogen. There is no acceptable exposure limit for a carcinogen.	Not available.

## Section III. Hazards Identification

Acute Health Effects	Toxic if ingested or inhaled. Avoid prolonged contact with this material. Overexposure may result in serious illness or death. Follow safe industrial hygiene practices and always wear proper protective equipment when handling this compound.
Chronic Health Effects	<b>CARCINOGENIC EFFECTS</b> : Possible carcinogen. (sufficient evidence in animals, no adequate data in humans) Tumorigenic: Rat (oral) 1040 mg/kg/1Y-I. Carcinogenic by RTECS criteria. Tumorigenic: Rat (oral) 11000 mg/kg/51W-I. Carcinogenic by RTECS criteria. Tumorigenic: Rat (oral) 6497 mg/kg/91W-C. Carcinogenic by RTECS criteria. <b>MUTAGENIC EFFECTS</b> : Not available. <b>TERATOGENIC EFFECTS</b> : Not available. <b>DEVELOPMENTAL TOXICITY</b> Not available. Repeated or prolonged exposure to this compound is not known to aggravate existing medical conditions.

## Section IV. First Aid Measures

Eye Contact	Check for and remove any contact lenses. DO NOT use an eye ointment. Flush eyes with running water for a minimum of 15 minutes, occasionally lifting the upper and lower eyelids. Seek medical attention. Treat symptomatically and supportively.
Skin Contact	After contact with skin, wash immediately with plenty of water. Gently and thoroughly wash the contaminated skin with running water and non-abrasive soap. Be particularly careful to clean folds, crevices, creases and groin. Cover the irritated skin with an emollient. Seek medical attention. Treat symptomatically and supportively. Wash any contaminated clothing before reusing.
Inhalation	If the victim is not breathing, perform artificial respiration. Loosen tight clothing such as a collar, tie, belt or waistband. If breathing is difficult, oxygen can be administered. Seek medical attention. Treat symptomatically and supportively.
Ingestion	INDUCE VOMITING by sticking finger in throat. Lower the head so that the vomit will not reenter the mouth and throat. Loosen tight clothing such as a collar, tie, belt, or waistband. If the victim is not breathing, administer artificial respiration. Examine the lips and mouth to ascertain whether the tissues are damaged, a possible indication that the toxic material was ingested; the absence of such signs, however, is not conclusive. Seek immediate medical attention and, if possible, show the chemical label. Treat symptomatically and supportively.

## Section V. Fire and Explosion Data

Flammability	Combustible.	Auto-Ignition	Not available.
Flash Points	Not available.	Flammable Limits	Not available.
Combustion Products	These products are toxic carbon oxides (CO, CO <sub>2</sub> ), nitrogen oxides (NO, NO <sub>2</sub> ), halogenated compounds. WARNING: Highly toxic HCl gas is produced during combustion.		
Fire Hazards	No specific information is available regarding the flammability of this compound in the presence of various materials.		
Explosion Hazards	Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available. No additional information is available regarding the risks of explosion.		

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Emergency phone number (800) 424-9300

Fire Fighting Media  
and Instructions

SMALL FIRE: Use DRY chemicals, CO<sub>2</sub>, water spray or foam.  
LARGE FIRE: Use water spray, fog or foam. DO NOT use water jet.

**Section VI. Accidental Release Measures**Spill Cleanup  
Instructions

Toxic material. Carcinogenic material.  
In case of a spill and/or a leak, always shut off any sources of ignition, ventilate the area, and exercise caution. Use a shovel to put the material into a convenient waste disposal container. Prevent entry into sewers, basements or confined areas; dike if needed. Consult federal, state, and/or local authorities for assistance on disposal.

**Section VII. Handling and Storage**Handling and Storage  
Information

TOXIC. CARCINOGEN. Keep away from heat and sources of ignition. Mechanical exhaust required. When not in use, tightly seal the container and store in a dry, cool place. Avoid excessive heat and light. DO NOT breathe dust. In case of insufficient ventilation, wear suitable respiratory equipment. If you feel unwell, seek medical attention and show the label when possible. Treat symptomatically and supportively. Avoid contact with skin and eyes.  
Always store away from incompatible compounds such as oxidizing agents.

**Section VIII. Exposure Controls/Personal Protection**

## Engineering Controls

Use process enclosures, local exhaust ventilation, or other engineering controls to keep airborne levels below recommended exposure limits. If user operations generate dust, fume or mist, use ventilation to keep exposure to airborne contaminants below the exposure limit.

## Personal Protection

Splash goggles. Lab coat. Dust respirator. Boots. Gloves. A MSHA/NIOSH approved respirator must be used to avoid inhalation of the product. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.



## Exposure Limits

This chemical is classified as a carcinogen. There is no acceptable exposure limit for a carcinogen.

**Section IX. Physical and Chemical Properties**

## Physical state @ 20°C

Crystalline powder.

## Solubility

Not available.

## Specific Gravity

Not available.

## Molecular Weight

317.21

## Partition Coefficient

Not available.

## Boiling Point

Not available.

## Vapor Pressure

Not available.

## Melting Point

286 to 288°C (546.8 to 550.4°F)

## Vapor Density

Not available.

## Refractive Index

Not available.

## Volatility

Not available.

## Critical Temperature

Not available.

## Odor

Not available.

## Viscosity

Not available.

## Taste

Not available.

**Section X. Stability and Reactivity Data**

## Stability

This material is stable if stored under proper conditions. (See Section VII for instructions)

## Conditions of Instability

Avoid excessive heat and light.

## Incompatibilities

Reactive with oxidizing agents.

**Section XI. Toxicological Information**

## RTECS Number

DD1050000

## Routes of Exposure

Eye contact. Inhalation. Ingestion. Skin contact.

## Toxicity Data

Not available.

## Chronic Toxic Effects

**CARCINOGENIC EFFECTS** : Possible carcinogen.  
(sufficient evidence in animals, no adequate data in humans)  
Tumorigenic: Rat (oral) 1040 mg/kg/1Y-I. Carcinogenic by RTECS criteria.  
Tumorigenic: Rat (oral) 11000 mg/kg/51W-I. Carcinogenic by RTECS criteria.  
Tumorigenic: Rat (oral) 6497 mg/kg/91W-C. Carcinogenic by RTECS criteria.  
**MUTAGENIC EFFECTS** : Not available.  
**TERATOGENIC EFFECTS** : Not available.  
**DEVELOPMENTAL TOXICITY** Not available.  
Repeated or prolonged exposure to this compound is not known to aggravate existing medical conditions.

## Acute Toxic Effects

Toxic if ingested or inhaled. Avoid prolonged contact with this material. Overexposure may result in serious illness or death. Follow safe industrial hygiene practices and always wear proper protective equipment when handling this compound.

**Section XII. Ecological Information**

Ecotoxicity Not available.

Environmental Fate Not available.

**Section XIII. Disposal Considerations**

Waste Disposal Recycle to process, if possible. Consult your local or regional authorities. You may be able to dissolve or mix material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber system. Observe all federal, state, and local regulations when disposing of this substance.

**Section XIV. Transport Information**

DOT Classification DOT CLASS 6.1: Toxic material.

PIN Number UN2811

Proper Shipping Name Toxic solid, organic, n.o.s.

Packing Group (PG) III

DOT Pictograms

**Section XV. Other Regulatory Information and Pictograms**

TSCA Chemical Inventory (EPA) This compound is **ON** the EPA Toxic Substances Control Act (TSCA) inventory list.

WHMIS Classification (Canada) Not available.

EINECS Number (EEC) Not available.

EEC Risk Statements R23/24/25- Toxic by inhalation, in contact with skin and if swallowed.  
R34- Causes burns.

Japanese Regulatory Data Not available.

**Section XVI. Other Information****Version 1.0****Validated on 10/13/1997.****Printed 2/10/2005.****Notice to Reader**

TCI laboratory chemicals are for research purposes only and are NOT intended for use as drugs, food additives, households, or pesticides. The information herein is believed to be correct, but does not claim to be all inclusive and should be used only as a guide. Neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All chemical reagents must be handled with the recognition that their chemical, physiological, toxicological, and hazardous properties have not been fully investigated or determined. All chemical reagents should be handled only by individuals who are familiar with their potential hazards and who have been fully trained in proper safety, laboratory, and chemical handling procedures. Although certain hazards are described herein, we can not guarantee that these are the only hazards which exist. Our MSDS sheets are based only on data available at the time of shipping and are subject to change without notice as new information is obtained. Avoid long storage periods since the product is subject to degradation with age and may become more dangerous or hazardous. It is the responsibility of the user to request updated MSDS sheets for products that are stored for extended periods. Disposal of unused product must be undertaken by qualified personnel who are knowledgeable in all applicable regulations and follow all pertinent safety precautions including the use of appropriate protective equipment (e.g. protective goggles, protective clothing, breathing equipment, facial mask, fume hood). For proper handling and disposal, always comply with federal, state, and local regulations.