



Material Safety Data Sheet

HAZARD WARNINGS	RISK PHRASES	PROTECTIVE CLOTHING
	Harmful compound, minimize exposure. Lachrymator. Moisture sensitive material. Possible sensitizer. Protect from light. Store under nitrogen.	

Section I. Chemical Product and Company Identification

Chemical Name	1,3-Bis(isocyanatomethyl)cyclohexane (cis- and trans- mixture)		
Catalog Number	B1538	Supplier	TCI America 9211 N. Harborside St. Portland OR 1-800-423-8616
Synonym	Not available.		
Chemical Formula	OCNCH ₂ C ₆ H ₁₀ CH ₂ NCO		
CAS Number	38661-72-2	In case of Emergency Call	Chemtrec® (800) 424-9300 (U.S.) (703) 527-3887 (International)

Section II. Composition and Information on Ingredients

Chemical Name	CAS Number	Percent (%)	TLV/PEL	Toxicology Data
1,3-Bis(isocyanatomethyl)cyclohexane (cis- and trans- mixture)	38661-72-2	-----	Not available.	Rat LD ₅₀ (oral) 1900mg/kg

Section III. Hazards Identification

Acute Health Effects	Harmful if ingested or inhaled. Minimize exposure to this material. Severe overexposure can result in injury or death. Follow safe industrial hygiene practices and always wear proper protective equipment when handling this compound.
Chronic Health Effects	CARCINOGENIC EFFECTS : Not available. MUTAGENIC EFFECTS : Not available. TERATOGENIC EFFECTS : Not available. DEVELOPMENTAL TOXICITY : Not available. There is no known effect from chronic exposure to this product. Repeated or prolonged exposure to this compound is not known to aggravate existing medical conditions.

Section IV. First Aid Measures

Eye Contact	Check for and remove any contact lenses. IMMEDIATELY flush eyes with running water for at least 15 minutes. Keeping eyelids open. COLD water may be used. DO NOT use an eye ointment. Flush eyes with running water for a minimum of 15 minutes, occasionally lifting the upper eyelids. Seek medical attention. Treat symptomatically and supportively.
Skin Contact	After contact with skin, wash immediately with plenty of water. Gently and thoroughly wash the contaminated skin with running water and non-abrasive soap. Be particularly careful to clean folds, crevices, creases and groin. COLD water may be used. Cover the irritated skin with an emollient. Seek medical attention. Treat symptomatically and supportively. Wash any contaminated clothing before reusing.
Inhalation	If the victim is not breathing, perform artificial respiration. Loosen tight clothing such as a collar, tie, belt or waistband. If breathing is difficult, oxygen can be administered. Seek medical attention. Treat symptomatically and supportively.
Ingestion	INDUCE VOMITING by sticking finger in throat. Lower the head so that the vomit will not reenter the mouth and throat. Loosen tight clothing such as a collar, tie, belt, or waistband. If the victim is not breathing, administer artificial respiration. Examine the lips and mouth to ascertain whether the tissues are damaged, a possible indication that the toxic material was ingested; the absence of such signs, however, is not conclusive. Seek immediate medical attention and, if possible, show the chemical label. Treat symptomatically and supportively.

Section V. Fire and Explosion Data

Flammability	May be combustible at high temperature.	Auto-Ignition	Not available.
Flash Points	159°C (318.2°F).	Flammable Limits	Not available.
Combustion Products	These products are toxic carbon oxides (CO, CO ₂), nitrogen oxides (NO, NO ₂). WARNING: Very toxic cyanide gas may be produced in a fire. Do not inhale.		
Fire Hazards	No specific information is available regarding the flammability of this compound in the presence of various materials.		
Explosion Hazards	Risks of explosion of the product in presence of mechanical impact: Not available. Risks of explosion of the product in presence of static discharge: Not available. No additional information is available regarding the risks of explosion.		

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Emergency phone number (800) 424-9300

(cis- and trans- mixture)

Fire Fighting Media
and InstructionsSMALL FIRE: Use DRY chemicals, CO₂, water spray or foam.
LARGE FIRE: Use water spray, fog or foam. DO NOT use water jet.**Section VI. Accidental Release Measures**Spill Cleanup
Instructions

Harmful material. Lachrymatory. moisture sensitive material.

In case of a spill and/or a leak, always shut off any sources of ignition, ventilate the area, and exercise caution. Absorb with an inert material and put the spilled material in an appropriate waste disposal. Finish cleaning the spill by rinsing any contaminated surfaces with copious amounts of water. Consult federal, state, and/or local authorities for assistance on disposal.

Section VII. Handling and StorageHandling and Storage
Information

HARMFUL. LACHRYMATOR. MOISTURE SENSITIVE. POSSIBLE SENSITIZER. PROTECT FROM LIGHT. STORE UNDER NITROGEN. Keep away from heat and sources of ignition. Mechanical exhaust required. When not in use, tightly seal the container and store in a dry, cool place. Avoid excessive heat and light. Do not breathe gas, fumes, vapor or spray.

Always store away from incompatible compounds such as oxidizing agents.

Section VIII. Exposure Controls/Personal Protection

Engineering Controls

Provide exhaust ventilation or other engineering controls to keep the airborne concentrations of vapors below their respective threshold limit value. Ensure that eyewash station and safety shower is proximal to the work-station location.

Personal Protection

Splash goggles. Lab coat. Dust respirator. Boots. Gloves. Suggested protective clothing might not be sufficient; consult a specialist BEFORE handling this product.



Exposure Limits

Not available.

Section IX. Physical and Chemical Properties

Physical state @ 20°C

Colorless liquid.

Solubility

Not available.

Specific Gravity

1.101

Molecular Weight

194.23

Partition Coefficient

Not available.

Boiling Point

Not available.

Vapor Pressure

0.4 mm Hg @ 98°C

Melting Point

Not available.

Vapor Density

Not available.

Refractive Index

Not available.

Volatility

Not available.

Critical Temperature

Not available.

Odor

Not available.

Viscosity

Not available.

Taste

Not available.

Section X. Stability and Reactivity Data

Stability

This material is stable if stored under proper conditions. (See Section VII for instructions)

Conditions of Instability

Sensitive to moisture. Protect from light. Avoid excessive heat and light.

Incompatibilities

Reactive with oxidizing agents, amines, and alcohols.

Section XI. Toxicological Information

RTECS Number

Not available.

Routes of Exposure

Eye contact. Ingestion. Inhalation. Skin contact.

Toxicity Data

Rat LD₅₀ (oral) 1900mg/kg

Chronic Toxic Effects

CARCINOGENIC EFFECTS : Not available.
MUTAGENIC EFFECTS : Not available.
TERATOGENIC EFFECTS : Not available.
DEVELOPMENTAL TOXICITY : Not available.
 There is no known effect from chronic exposure to this product. Repeated or prolonged exposure to this compound is not known to aggravate existing medical conditions.

Acute Toxic Effects

Harmful if ingested or inhaled. Minimize exposure to this material. Severe overexposure can result in injury or death. Follow safe industrial hygiene practices and always wear proper protective equipment when handling this compound.

Section XII. Ecological Information

Ecotoxicity Not available.

Environmental Fate Not available.

Section XIII. Disposal Considerations

Waste Disposal Recycle to process, if possible. Consult your local or regional authorities. You may be able to dissolve or mix material with a combustible solvent and burn in a chemical incinerator equipped with an afterburner and scrubber system. Observe all federal, state, and local regulations when disposing of the substance.

Section XIV. Transport Information

DOT Classification Not a DOT controlled material (United States).

PIN Number Not applicable.

Proper Shipping Name Not applicable.

Packing Group (PG) Not applicable.

DOT Pictograms

**Section XV. Other Regulatory Information and Pictograms**

TSCA Chemical Inventory (EPA) This compound is **ON** the EPA Toxic Substances Control Act (TSCA) inventory list.

WHMIS Classification (Canada) Not available.

EINECS Number (EEC) Not available.

EEC Risk Statements R20/21/22- Harmful by inhalation, in contact with skin and if swallowed.

Japanese Regulatory Data Not available.

Section XVI. Other Information**Version 1.0****Validated on 9/23/1998.****Printed 1/24/2005.****Notice to Reader**

TCI laboratory chemicals are for research purposes only and are NOT intended for use as drugs, food additives, households, or pesticides. The information herein is believed to be correct, but does not claim to be all inclusive and should be used only as a guide. Neither the above named supplier nor any of its subsidiaries assumes any liability whatsoever for the accuracy or completeness of the information contained herein. Final determination of suitability of any material is the sole responsibility of the user. All chemical reagents must be handled with the recognition that their chemical, physiological, toxicological, and hazardous properties have not been fully investigated or determined. All chemical reagents should be handled only by individuals who are familiar with their potential hazards and who have been fully trained in proper safety, laboratory, and chemical handling procedures. Although certain hazards are described herein, we can not guarantee that these are the only hazards which exist. Our MSDS sheets are based only on data available at the time of shipping and are subject to change without notice as new information is obtained. Avoid long storage periods since the product is subject to degradation with age and may become more dangerous or hazardous. It is the responsibility of the user to request updated MSDS sheets for products that are stored for extended periods. Disposal of unused product must be undertaken by qualified personnel who are knowledgeable in all applicable regulations and follow all pertinent safety precautions including the use of appropriate protective equipment (e.g. protective goggles, protective clothing, breathing equipment, facial mask, fume hood). For proper handling and disposal, always comply with federal, state, and local regulations.