## PACKAGE USING A CONTROLLED TEMPERATURE RANGE

- 1. Line the insulated container with at least one 2-mil. plastic bag and sufficient absorbent material above and below the product.
- 2. Place product inside the insulated container. Surround product with warm, leakproof gel refrigerant.
- 3. Place desired temperature conditioned refrigerant packs on top and around the product as a buffer control.
- 4. Place sufficient amount of proper refrigeration on top and around the temperature buffer refrigerant packs. Pack tightly, and fill void spaces with dunnage packaging material to prevent product movement.

- 5. Close the liner securely.
- 6. Place lid on insulated container and seal with vinyl or plastic sealing tape.
- 7. Place container in outer corrugated box.
- 8. Close box securely. H-seal the corrugated box with plastic seal tape. Apply tape over all box flaps and seams using a minimum of two (2) inches to secure and restrict air infiltration.

