# Product Specification **Drilling**

## **Taper Length Drill** Chicago-Latrobe<sup>©</sup> General-Purpose Style 120





### Features/Benefits:

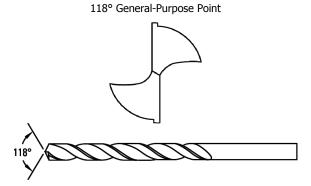
- General-purpose geometry for drilling in a wide range of operating conditions and materials.
- Taper length provides longer overall length and flute length for deeper drilling.
- Peck cycles may be appropriate for deep-hole drilling.
- Manufactured from premium high-speed steel.
- 118° point.
- Available in fractional, letter, wire sizes, and in sets.

### **Application Information:**

- carbon steel
- alloy steel
- cast iron

#### **Surface Treatments**

• Black oxide finish provides increased wear resistance and added lubricity



Style 120 (black oxide)



29-piece Fractional Set

